

## Sport Sway Bar Kit 22102 2005 Mustang



Thank you for your purchase from our new line of Mustang parts.

Please call us at 877 - 4NO - ROLL if you have any questions regarding the service or installation of your Hotchkis Performance products.

## Installation of Hotchkis Front Sway Bar

### 1F Raising Vehicle

Securely block the rear wheels of the vehicle. Use a jack to lift up the front of the vehicle and use jack stands to support it. Do not remove the front wheels during installation for safety.





### 2F Observe Front Bar

Once the car is raised, observe the position of the front bar and take note of it's orientation.



### **3F** Remove Subframe Mounts

Locate the 2 subframe bushing mounts. Loosen and remove the nuts that secure the bushing brackets to the frame.





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### 4F Remove Endlinks and Remove Bar

At the ends of the bar, loosen and remove nut that secures the endlinks to the sway bar. The stock bar is now loose and free to be remove.





### 5F Lube Hotchkis Bushing

Grease the inner surface of the Hotchkis bushing with the provided lube.





### 6F Install endlinks onto Sway bar ends

Install the Hotchkis bar ends onto the stock endlinks. At this time, determine how stiff you would like your front sway bar. The hole closest to the end is the softest setting. Reuse the stock nut to attached the endlink to the sway bar. Fasten but do not fully tighten these nuts at this time. Leaving these semi loose will aid the rest of the installation.





### 7F Install Hotchkis Bushing onto the sway bar

Once the endlinks are attached, spread open the bushing and install the greased bushing onto the sway bar. Push the bracket onto the bushing.







### 8F Install Hotchkis subframe mounts

Rotate the bar up into position and install the Hotchkis bushing brackets onto the subframe. Fully tighten the subframe nuts to secure the bushing bracket.





9F Fully Tighten Endlinks
The endlink nuts can now be fully tightened.





## 10F **Double Check Hardware**

Make sure all hardware is fully tightened before driving the vehicle.



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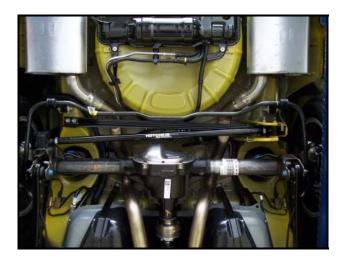
## Installation of Hotchkis Rear Sway Bar

### 1R Raising Car

Securely block the front wheels of the vehicle. Use a jack to lift up the rear of the vehicle and support with jack stands. As with the front installation, you should not remove the rear wheels.

### 2R Observe Rear Bar

Once the car is raised, observe the position of the rear bar and take note of it's orientation.



### 3R Remove Drop links

Locate the 2 drop links attaching the chassis and the sway bar. Loosen and remove the bolt that fastens the drop link to the chassis. Retain the mounting bolt for future use.



### 4R Remove Axle Mounts and Remove the stock bar

At the ends of the sway bar, remove the stock bushing brackets. The bar will now be loose and free to remove.







### 5R Install New Hotchkis Drop links

Lube the surface of the drop link bushings and install in the same manner as the stock units. Reuse the stock mounting bolt. Fasten but do not fully tighten this bolt at this time. Leaving these semi-loose will aid the rest of the installation.





### 6R Lube Hotchkis Bushing

Grease the inner surface of the Hotchkis bushing with the provided lube.



### 7R Install Hotchkis Bushing onto the sway bar

Once the endlinks are attached, spread open the bushing and install the greased bushing onto the sway bar.



### 8R Install Sway bar to the Drop Links

Position the sway bar up close to the drop links and install the bushing brackets as shown in the picture. Use the provided nuts & bolts. You may fully tighten these bolts.





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### 9R Prepare Axle Mounts

Grease the inner surface of the Hotchkis bushing with the provided lube and place the Hotchkis bracket over it. Next, slide the Hotchkis axle mount peg into the bushing.





### 10R Install Axle Mounts

Using the same stock nuts, install the axle mounts in the same manner as the stock units. The tapped hole in the axle mount peg should face inboard toward to the sway bar.





### 11R Attaching Sway Bar to Axle Mounts

At this time, determine how stiff you would like your rear sway bar. The hole closest to the end is the softest setting. Use the provided bolt & washer to secure the sway bar to the axle mounts. Fully Tighten the bolts.



### 12R Fully Tighten Drop Link

Once the sway bar ends are secured, you can now fully tighten the top mounting bolt for the drop links from step 5R.

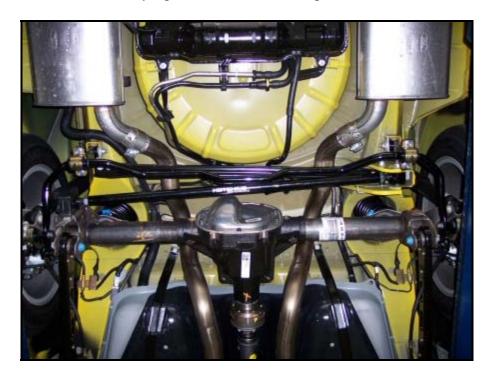


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## 13F **Double Check Hardware**

Make sure all hardware is fully tightened before driving the vehicle.



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### \_\_ Hotchkis Performance LLC Return Policy & Limited Warranty

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- Improperly installed or installed by someone other than a qualified, licensed auto mechanic experienced in the installation and removal of suspension products;
- Improperly serviced, misused, or modified, altered or subjected to abuse, negligence, accident or collision;
- Installed in any vehicle that has been modified;
- Installed on any vehicle that has carried loads in excess of automobile manufacturer suggested weight limits; or
- Installed on any vehicle that has been subject to abnormal or excessive use, including rallying, racing, or racing-type
  activities or off-road use.

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THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE



DESCRIPTION ON THE FACE HEREOF. ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE FULLEST EXTENT PERMITTED BY LAW. THIS WARRANTY DOES NOT COVER CONSEQUENTIAL DAMAGES, LOSS OF TIME OR REVENUES, INCONVENIENCE, LOSS OF USE OF THE VEHICLE, DAMAGE TO THE VEHICLE OR COMPONENTS OF THE VEHICLE, ANY OTHER TYPE OF CONSEQUENTIAL DAMAGES, OR OTHER INCIDENTAL OR INDIRECT DAMAGES. HOTCHKIS' MAXIMUM LIABILITY UNDER THIS WARRANTY SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages and in such states the above limitations or exclusions may not apply. This limited warranty gives the purchaser specific legal rights and the purchaser may have other rights that may vary from state to state.

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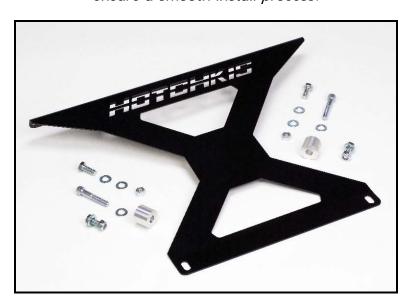


## 1416 Underbody Brace 05-Current Mustang V6/GT Installation Instructions



Thank you for your purchase of this Hotchkis Performance product. Your Underbody Brace set was designed with the performance and durability you've come to expect from Hotchkis Performance.

Note: Please read the entire installation instructions before starting. Having the right tools will ensure a smooth install process.





### **UNDER BODY BRACE INSTALLATION**

1. Safely raise the vehicle and unbolt the stock center bar.

NOTE: This is the only stock part that needs to be removed before installation. If it is a later model Mustang where there studs, the nuts **will** be used in the installation. If there are holes instead of studs, use the supplied hardware.

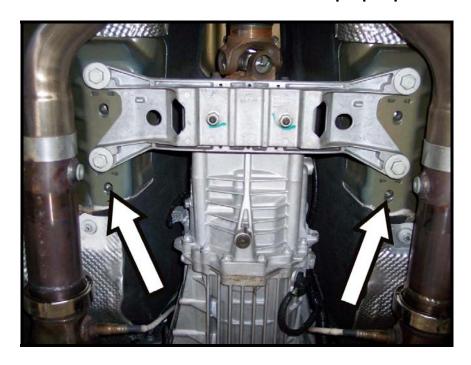


2. Install the new under brace by hand tightening the four (4) nuts/bolts. If only holes are there use supplied 12mm X 30mm bolts, nylock nuts, and washers.

NOTE: Do not tighten these bolts yet. Just start the bolts in the holes so that the brace is supported. This will make it easier to bolt up the rear section.



3. Now bolt the rear bracket onto the located in front of the main rear transmission cross member. Use the supplied aluminum spacer, bolt and washer. The aluminum spacer goes between the brace and the chassis for proper positioning.



4. Fully tighten the two (2) rear mounting bolts and the four (4) front mounting nuts/bolts and you are finished.



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THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE FULLEST EXTENT PERMITTED



BY LAW. THIS WARRANTY DOES NOT COVER CONSEQUENTIAL DAMAGES, LOSS OF TIME OR REVENUES, INCONVENIENCE, LOSS OF USE OF THE VEHICLE, DAMAGE TO THE VEHICLE OR COMPONENTS OF THE VEHICLE, ANY OTHER TYPE OF CONSEQUENTIAL DAMAGES, OR OTHER INCIDENTAL OR INDIRECT DAMAGES. HOTCHKIS' MAXIMUM LIABILITY UNDER THIS WARRANTY SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages and in such states the above limitations or exclusions may not apply. This limited warranty gives the purchaser specific legal rights and the purchaser may have other rights that may vary from state to state.

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### Adjustable Panhard Rod 15102 2005 Mustang





Tools required for this installation:

- Hydraulic jack, jack stands, torque wrench
- Metric Sockets and Wrenches
- Pry Bar

### INSTALLATION OF HOTCHKIS PANHARD ROD

### 1 Raise Vehicle:

Securely block the front wheels of the vehicle. Use a jack to lift up the rear of the vehicle and support with jack stands on the rear axle tube. You may also use floor ramps instead of jack stands.



2 Detach Dr



Locate the driver side panhard rod end and remove the plastic cover to reveal the mounting bolt. Retain stock hardware for later use. Loosen and remove bolt.





### 3 Detach Passenger Side End:

Locate the passenger side panhard rod end and loosen & remove the mounting bolt. Retain stock hardware for later use.





### 4 Remove Panhard Rod and Compare to Hotchkis:

Lay the stock panhard rod next to the Hotchkis rod and adjust the Hotchkis rod to the same length. This will give you a good starting point.







5 Grease the Hotchkis ends:
Grease the flat surface of the polyurethane bushings with the provided lube.



6 Install Hotchkis Panhard Rod:
Insert the Hotchkis rod in same manner as stock removal.





Reuse the stock hardware to fasten the driver side mount. Do not fully tighten at this time.



### 8 Attach Passenger Side:

Reuse the stock hardware to fasten the passenger side mount. The axle might be slightly shifted from the body, so it may be necessary to use a pry bar to line up the mounting hole with the panhard rod hole. Once the bolt is started, fully tighten both driver and passenger side bolts.





An adjustable panhard rod is used to give the owner the ability to laterally center the rear wheels with the chassis. This is usually needed with lowered vehicles.

- Measure the distance between the fender edge and the face of the wheel on each side
- If the 2 measurements are different, rotate the Hotchkis panhard rod center to lengthen or shorten it's length.
- Re-measure to see if the rear wheels are centered
- Repeat if necessary

### 10 Tighten Jam Nuts:

After length adjustment, fully tighten the jam nuts on each side.



You are now finished with the installation of your new Hotchkis Adjustable Panhard Rod. Double check to make sure all hardware is fully tighten before driving the vehicle.



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## P/N# 19391 Performance Lowering Springs Installation Instructions



Thank you for your purchase of this Hotchkis Performance product. Your Lowering Spring set was designed with the performance and durability you've come to expect from Hotchkis Performance.

Note: Please read the entire installation instructions before starting. Having the right tools will ensure a smooth install process.



## LOWERING SPRINGS INSTALLATION Front

1. Jack the front of the car up and place the car on jack stands. Remove the front wheels.



2. Remove the brake line bracket.





3. Remove the ABS line from the bracket.

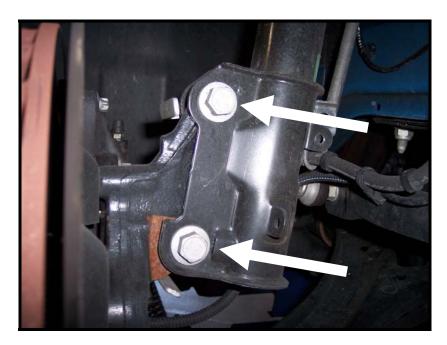


4. Unbolt the sway bar link and remove.





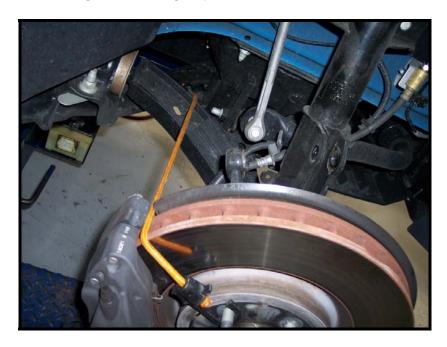
5. Remove the two (2) bolts that hold the spindle to the strut and separate the spindle from the strut



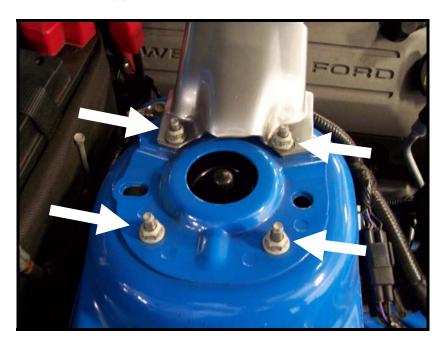




6. Either use wire or something else to restrain the spindle so the brake line and ABS sensor wiring does not get pulled on.



7. Now remove the four (4) upper mounting nuts for the strut. Just before removing the last nut, support the strut to ensure it from not falling.







## 8. Safely remove the strut assembly.





9. Using a spring compressor, compress the spring and remove the upper spring cup nut.

NOTE: Use caution when working with a spring compressor!









10. Remove the stock springs.



11. Remove the coil spring isolator from the old stock coil spring and install it on the new Hotchkis coil spring at the same position.

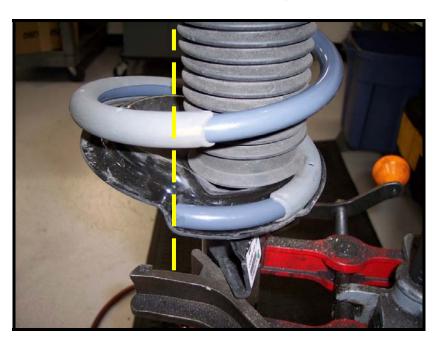






### 12. Put in the new Hotchkis coil spring.

NOTE: Make sure the end of the spring is up against the stop. If the spring is not seated properly you will not achieve the correct ride height. Also make note to how the coil spring isolator is installed where some of it overlaps the first coil where it is bare.





13. Compress the spring and attach the mounting plate. Ensure proper alignment of the mounting plate and the bottom of the strut by the notch and the lower strut mount and then apply thread lock, and tighten the nut. Please refer to the following pictures for clarification.











14. Place the strut back on the car and repeat on opposite side.

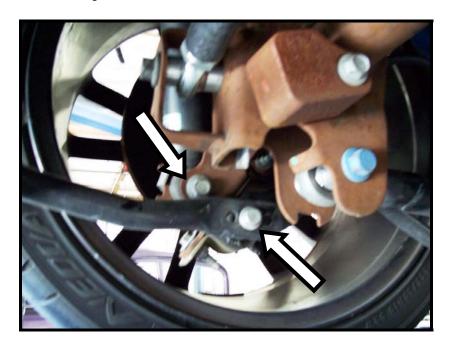


# Rear

1. Jack one side of the rear of the car up slightly while maintaining the wheel with some contact with the ground. This is just done to support the car while the lower strut bolt is removed



2. Unbolt the lower strut bolt on the slightly raised side. You May need to disconnect the sway bar end link for access to the lower strut bolt.





- 3. After bolt is removed, fully jack up the slightly lifted side until the suspension drops down and support the lifted side with a jack stand. There should be a flat area to place the jack stand in front of the rear lower control arm.
- 4. Remove the coil spring.

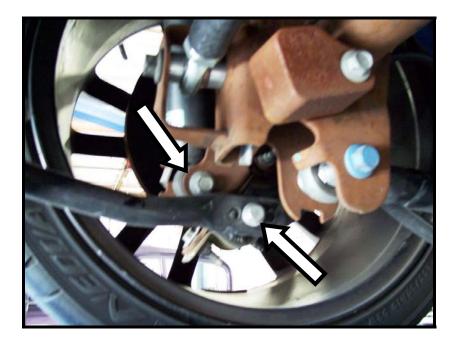


5. Install the new Hotchkis coil spring.





6. Lower vehicle to compress the spring and align the lower strut mount and tighten mounting bolt. Tighten the sway bar end link if necessary.



7. Fully lower the vehicle and repeat to the other side.



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- Installed in any vehicle that has been modified;
- Installed on any vehicle that has carried loads in excess of automobile manufacturer suggested weight limits; or
- Installed on any vehicle that has been subject to abnormal or excessive use, including rallying, racing, or racing-type activities or off-road use.

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Effective December 1, 2010. This return policy and limited warranty supersedes all previous policy and warranty statements. Policies and warranties are subject to change without notice. Hotchkis Performance is not responsible for printing errors.



# Sport Sway Bar Kit 22102 2005 Mustang



Thank you for your purchase from our new line of Mustang parts.

Please call us at 877 - 4NO - ROLL if you have any questions regarding the service or installation of your Hotchkis Performance products.

# Installation of Hotchkis Front Sway Bar

## 1F Raising Vehicle

Securely block the rear wheels of the vehicle. Use a jack to lift up the front of the vehicle and use jack stands to support it. Do not remove the front wheels during installation for safety.





### 2F Observe Front Bar

Once the car is raised, observe the position of the front bar and take note of it's orientation.



### **3F** Remove Subframe Mounts

Locate the 2 subframe bushing mounts. Loosen and remove the nuts that secure the bushing brackets to the frame.





------Page 2 of 15-----



### 4F Remove Endlinks and Remove Bar

At the ends of the bar, loosen and remove nut that secures the endlinks to the sway bar. The stock bar is now loose and free to be remove.





# 5F Lube Hotchkis Bushing

Grease the inner surface of the Hotchkis bushing with the provided lube.





# 6F Install endlinks onto Sway bar ends

Install the Hotchkis bar ends onto the stock endlinks. At this time, determine how stiff you would like your front sway bar. The hole closest to the end is the softest setting. Reuse the stock nut to attached the endlink to the sway bar. Fasten but do not fully tighten these nuts at this time. Leaving these semi loose will aid the rest of the installation.





## 7F Install Hotchkis Bushing onto the sway bar

Once the endlinks are attached, spread open the bushing and install the greased bushing onto the sway bar. Push the bracket onto the bushing.







## 8F Install Hotchkis subframe mounts

Rotate the bar up into position and install the Hotchkis bushing brackets onto the subframe. Fully tighten the subframe nuts to secure the bushing bracket.





9F Fully Tighten Endlinks
The endlink nuts can now be fully tightened.





# 10F **Double Check Hardware**

Make sure all hardware is fully tightened before driving the vehicle.



-----Page 6 of 15-----



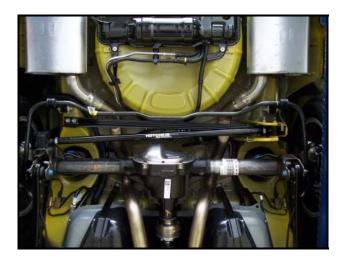
# Installation of Hotchkis Rear Sway Bar

## 1R Raising Car

Securely block the front wheels of the vehicle. Use a jack to lift up the rear of the vehicle and support with jack stands. As with the front installation, you should not remove the rear wheels.

### 2R Observe Rear Bar

Once the car is raised, observe the position of the rear bar and take note of it's orientation.



## 3R Remove Drop links

Locate the 2 drop links attaching the chassis and the sway bar. Loosen and remove the bolt that fastens the drop link to the chassis. Retain the mounting bolt for future use.



### 4R Remove Axle Mounts and Remove the stock bar

At the ends of the sway bar, remove the stock bushing brackets. The bar will now be loose and free to remove.







## 5R Install New Hotchkis Drop links

Lube the surface of the drop link bushings and install in the same manner as the stock units. Reuse the stock mounting bolt. Fasten but do not fully tighten this bolt at this time. Leaving these semi-loose will aid the rest of the installation.





## 6R Lube Hotchkis Bushing

Grease the inner surface of the Hotchkis bushing with the provided lube.



# 7R Install Hotchkis Bushing onto the sway bar

Once the endlinks are attached, spread open the bushing and install the greased bushing onto the sway bar.



# 8R Install Sway bar to the Drop Links

Position the sway bar up close to the drop links and install the bushing brackets as shown in the picture. Use the provided nuts & bolts. You may fully tighten these bolts.





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## 9R Prepare Axle Mounts

Grease the inner surface of the Hotchkis bushing with the provided lube and place the Hotchkis bracket over it. Next, slide the Hotchkis axle mount peg into the bushing.





### 10R Install Axle Mounts

Using the same stock nuts, install the axle mounts in the same manner as the stock units. The tapped hole in the axle mount peg should face inboard toward to the sway bar.





## 11R Attaching Sway Bar to Axle Mounts

At this time, determine how stiff you would like your rear sway bar. The hole closest to the end is the softest setting. Use the provided bolt & washer to secure the sway bar to the axle mounts. Fully Tighten the bolts.



# 12R Fully Tighten Drop Link

Once the sway bar ends are secured, you can now fully tighten the top mounting bolt for the drop links from step 5R.

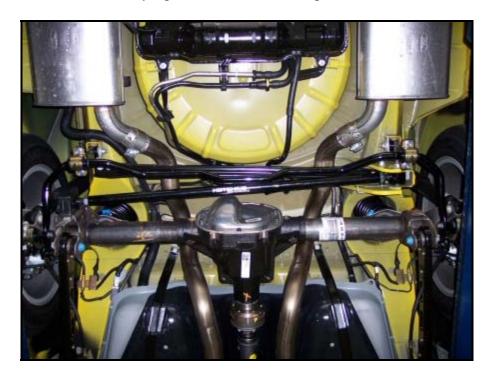


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# 13F **Double Check Hardware**

Make sure all hardware is fully tightened before driving the vehicle.



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THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE



DESCRIPTION ON THE FACE HEREOF. ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE FULLEST EXTENT PERMITTED BY LAW. THIS WARRANTY DOES NOT COVER CONSEQUENTIAL DAMAGES, LOSS OF TIME OR REVENUES, INCONVENIENCE, LOSS OF USE OF THE VEHICLE, DAMAGE TO THE VEHICLE OR COMPONENTS OF THE VEHICLE, ANY OTHER TYPE OF CONSEQUENTIAL DAMAGES, OR OTHER INCIDENTAL OR INDIRECT DAMAGES. HOTCHKIS' MAXIMUM LIABILITY UNDER THIS WARRANTY SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages and in such states the above limitations or exclusions may not apply. This limited warranty gives the purchaser specific legal rights and the purchaser may have other rights that may vary from state to state.

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------Page 15 of 15-----





# 1216 05+ Ford Mustang Adjustable Upper Trailing Arm



Thank you for your purchase from our new line of Ford parts. Please call us at (877) 4NO-ROLL if you have any questions regarding the service or installation of your Hotchkis products.

Visit us online @ www.hotchkis.net

Warning: This installation should be performed by a trained professional.



# REMOVAL OF STOCK UPPER TRAILING ARM

1. Raise the vehicle to access the rear end section and lift on the body of the car to ensure the rear end can be dropped.



2. Disconnect the sway bar ends from both sides.



3. Disconnect the rear lower shock mounts on the both sides.



4. Remove bolt from the cabin that is under the rear seat. To gain access, there are two plastic tabs, one on each side that must be pushed in to be able to remove the bottom of the rear seats.





5. Lift car further up to gain access to the upper trailing arm by allowing the differential to droop as far as possible.





6. Remove the remaining two (2) bolts for the upper mount to the upper trailing arm.



7. Remove the lower mounting bolt of the upper trailing arm to the differential.

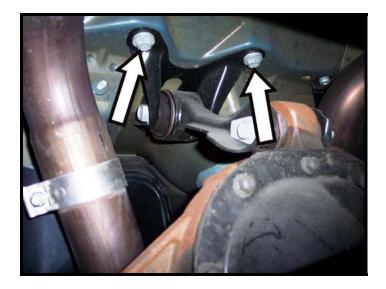




8. Remove upper trailing arm from upper mount and adjust the Hotchkis adjustable upper trailing arm to the same center to center length as the stock upper trailing arm. Tighten the jam nuts. Fine adjustments can be made later to set the pinion angle. Details of this is at the end of the installation instructions.



9. Install first the two (2) bolts from the upper mounts by having it finger tight, and then install the third bolt for the upper mount under the rear seat.







10. Connect the lower mount to the differential. To make the bolt align properly during installation, you may need to lift up the differential as shown below.





11. Reconnect the lower shock mounts and sway bar.

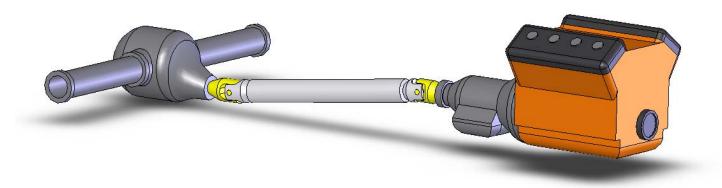




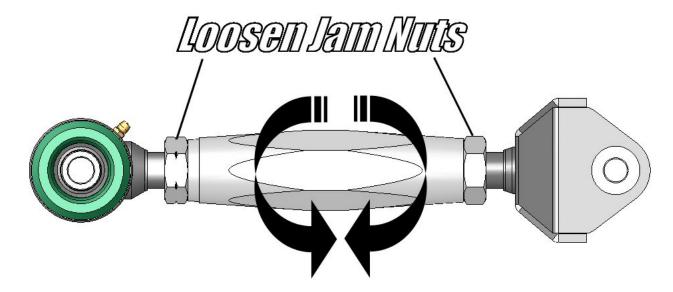
## SETTING PINION ANGLE

It may be necessary to set pinion angle after installation of your new Hotchkis upper trailing arms.

First of all, what is pinion angle? Pinion angle is basically the angle between the centerline of the differential pinion and the drive shaft centerline. This angle changes during acceleration and braking. If the pinion angle is excessive, then vibration and increased U-joint wear will occur.



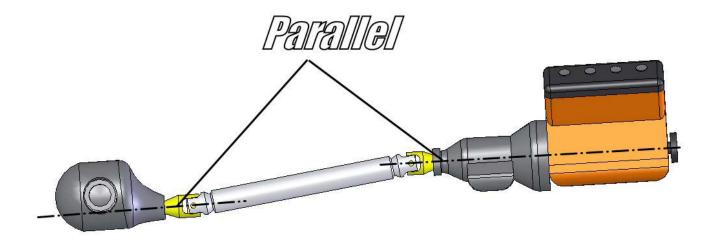
The Hotchkis double adjustable trailing arms allow you to adjust the pinion angle with ease. Simply loosen the two jam nuts and rotate the aluminum turnbuckle to lengthen or shorten the arm. So, how does one set the pinion angle?





The simplest rule of thumb is:

The centerline of the differential pinion should be parallel to the centerline of the engine's crankshaft without being the same line.



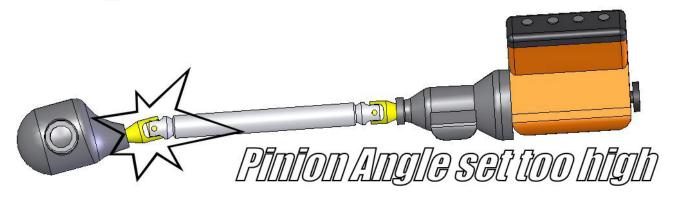
So, the first thing to do is to find out the angle the engine's crankshaft is sitting at. One way to do this is to set a digital angle finder on the front crank pulley or harmonic balancer. Record this angle. Next, set the digital angle finder on the front flat face of the differential yoke. This angle needs to be the same as the recorded crank angle. Adjust your Hotchkis trailing arms to obtain the angle needed.

Tighten all hardware and drive the car. Test for driveline vibration by accelerating.

If there is vibration during acceleration, then the pinion angle is set too high!

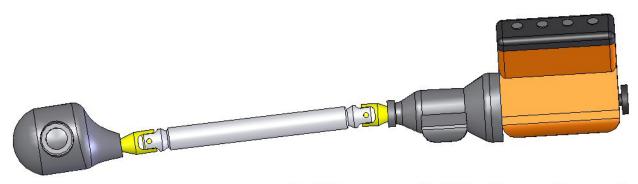


# During Acceleration



Fine tune your Hotchkis trailing arms to achieve the perfect setting for your driving style and horsepower.

# During Accoloration



Adjusted Pinion Angle



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If the answer to all these questions is YES, please contact our Customer Service Department at (562) 907-7757. You will be given a Returned Goods Authorization Number (RGA) valid for 60 days. You will also be asked to ship the product prepaid to our facility. All shipments MUST be (i) prepaid, (ii) include the original invoice or sales receipt, (iii) show the RGA on the outside of the package and (iv) include your name, address, make and model of the vehicle, and a brief description of the claimed defect, including the circumstances under which the defect occurred. If the warranty claim is deemed valid then Hotchkis will estimate shipping costs to return the repaired or replacement part and contact you for payment. Hotchkis's Limited warranty requires that any repaired or replaced product will be returned to the sender excluding the cost of freight. Warranty related inquires should be sent to the following address:

HOTCHKIS PERFORMANCE, LLC C/O CUSTOMER SERVICE 8633 Sorensen Avenue SANTA FE SPRINGS, CA 90670

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# 1316 05-12 Ford Mustang Lower Trailing Arms



# Thank you for your purchase from our new line of Ford parts.

Please call us at (877) 4NO-ROLL if you have any questions regarding the service or installation of your Hotchkis products.

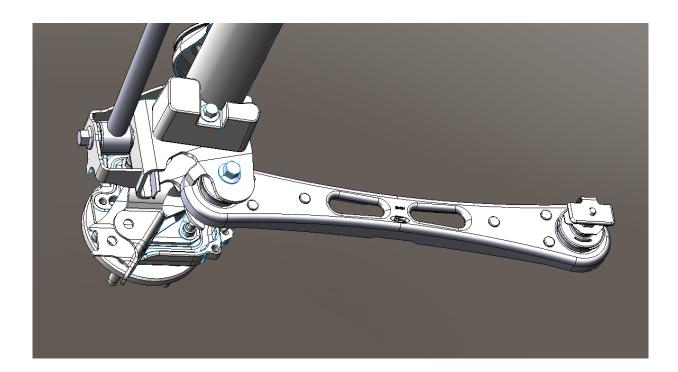
Visit us online @ www.hotchkis.net

WARNING: This installation involves removal and re-installation of the rear coil springs. Springs should be removed and installed by a trained technician for your safety!!



# INSTALLATION OF HOTCHKIS PERFORMANCE LOWER TRAILING ARMS

- 1) Securely block the front wheels of the vehicle. Use a jack to raise the rear of the vehicle and support with jack stands to the frame.
- 2) WORK ON ONE SIDE AT A TIME AND DO NOT START THE OTHER SIDE UNTIL FIRST SIDE IS COMPLETELY INSTALLED. Disconnect the parking brake cable from the caliper. To do this you must first remove the retaining clip and unhooking the cable from the caliper.
- 3) Slide the brake cable out of the lower trailing arm.
- 4) Remove the lower trailing arm by removing both bolts.





5) Using the grease provided, apply a heavy coat of grease to the sides of the bushings at both ends. Apply a light coat of grease to the surface contact areas of the bushing on the frame and axle too. If necessary, clean mating surfaces that are on the car with an abrasive.



Install new Hotchkis Lower Trailing Arm. Allow the parking brake caliper to go under the trailing arm as shown in the picture or through the larger window toward the rear of the trailing arm. If the rear axle shifts back, use a pry bar to align the bolt holes. Make sure the Hotchkis grease fittings on the front and back are pointing downward.





7) If necessary, use a pry bar to move any tab that might interfere with the lower trailing arm about 1/8".





- 8) Repeat on to other side.
- 9) Check that all hardware is in place and tightened. Cover the zerk fittings using the plastic caps provided. Use a jack to remove the jack stands, and you're finished installing your new arms.

<u>IMPORTANT!</u> For proper maintenance, use the zerk fittings to grease the bushings at least once a year (15,000 miles) or when excessive noise occurs. Use silicon grease available from our website part number # 3101



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IMPORTANT: This warranty supersedes all other warranties included with this product.

#### **Return Policy**

We want you to be completely satisfied with your Hotchkis Performance product. For products, presenting signs of shipping damage please contact the freight carrier immediately. All our products are guaranteed to be free from manufacturer's defects. If your order arrives with a manufacture defect, please contact our Customer Service Department at (562) 907-7757. You will be assigned a Returned Goods Authorization Number (RGA). The package you return must show the RGA on the outside of the package, include the original invoice and be shipped prepaid to our facility. The product has to be unused and in its original packaging materials. Exchanges or refunds made after 30 days will be subject to a 20% restocking charge. If you purchased your Hotchkis Performance product from an authorized dealer, you are still covered by this return policy. All returns however, should be made to your dealer, not to Hotchkis Performance directly.

#### **Limited Warranty**

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- Improperly installed or installed by someone other than a qualified, licensed auto mechanic experienced in the installation and removal of suspension products;
- Improperly serviced, misused, or modified, altered or subjected to abuse, negligence, accident or collision;
- Installed in any vehicle that has been modified;
- Installed on any vehicle that has carried loads in excess of automobile manufacturer suggested weight limits; or
- Installed on any vehicle that has been subject to abnormal or excessive use, including rallying, racing, or racing-type activities or off-road use.

#### **Limitation of Warranty**

This limited warranty is the entire and only warranty for the products and may not be modified or supplemented by any other person or company in any form. Any description of the products, by anyone, is for the sole purpose of identifying them and is not part of the basis of the bargain, and does not constitute a warranty that the products will conform to that description. The statements of any salesperson do not constitute part of this limited warranty and cannot be relied upon as a warranty.

THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE FULLEST EXTENT PERMITTED BY LAW. THIS WARRANTY DOES NOT COVER CONSEQUENTIAL DAMAGES, LOSS OF TIME OR REVENUES, INCONVENIENCE, LOSS OF USE OF THE VEHICLE, DAMAGE TO THE VEHICLE OR COMPONENTS OF THE VEHICLE, ANY OTHER TYPE OF CONSEQUENTIAL DAMAGES, OR OTHER INCIDENTAL OR



### INDIRECT DAMAGES. HOTCHKIS' MAXIMUM LIABILITY UNDER THIS WARRANTY SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages and in such states the above limitations or exclusions may not apply. This limited warranty gives the purchaser specific legal rights and the purchaser may have other rights that may vary from state to state.

#### **Technical Information**

Hotchkis Performance makes every effort to ensure that you are provided with the most accurate and up-to-date technical information. However, all technical information is approximate and may vary upon application. Additional suspension components may be needed in some applications, depending upon the make, model, engine and chassis of the vehicle. Hotchkis Performance is not responsible for any consequences resulting from manufacturer's technical mid-year changes. Hotchkis Performance products should only be installed by a qualified, licensed auto mechanic experienced in the installation of such products.

#### **Warranty Claim Procedure:**

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- Did you carefully and thoroughly read the instructions provided along with the product?
- Do you have the original invoice or sales receipt?
- Is the return date within 36 months from the purchase date?
- Are you the original purchaser?
- Was the product properly installed by a qualified, licensed auto mechanic?
- Has the product been installed on the original vehicle on which it was installed at all times?
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Please read the following key points before installing this kit.

- 1 Before performing the subframe connector installation, the vehicle must be completely assembled with all body and component parts installed (e.g. fenders, hood, quarterpanels, trunk, full interior, engine, glass, etc.). Basically, the subframe connectors should be one of the last components installed on your vehicle. Reason being is you want the vehicle settled with all of it's own final weight. The car's body is always in constant tension, with forces pushing or pulling within the chassis & body. You want to make sure these forces don't change after you install the subframe connectors. For example, if you installed subframe connectors before installing the engine and body panels this may result in having misaligned fenders, door panels and/or hood later on. The car must be in its final state before the subframe connectors are installed.
- 2 The subframe connectors must be installed on an alignment rack or floor ramps (all 4 wheels). The vehicle must be sitting on its wheels at ride height in order to install the subframe connectors. Do not use a two-post lift, as this will load the chassis/body in the wrong points causing the chassis to tweak.



# 4016 Subframe Connectors 05-Current Ford Mustang



Thank you for your purchase from our new line of Ford parts. Please call us at (877) 4NO - ROLL if you have any questions regarding the service or installation of your Hotchkis products.

#### **Subframe Connectors:**

Your new subframe connectors will increase the overall rigidity of your chassis and improve handling and response. These engineered components connect the rear frame rails with the front subframe to simulate a complete full frame chassis.

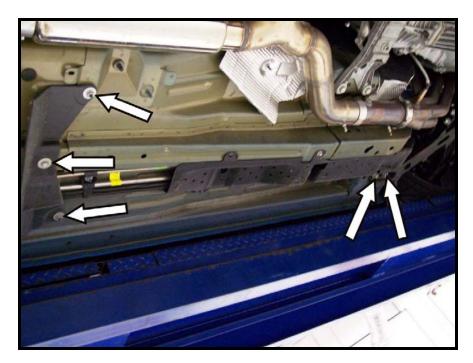


#### 1. Raise Vehicle

It is best to install the subframe connectors at ride height. To do this properly, please use a 4-Post lift or alignment rack.

#### 2. Remove Fasteners

Remove the two (2) bolts that hold the rear mount to the front subframe, one (1) bolt and two (2) nuts for the under plastic panel, and the one (1) bolt parking brake cable bracket.







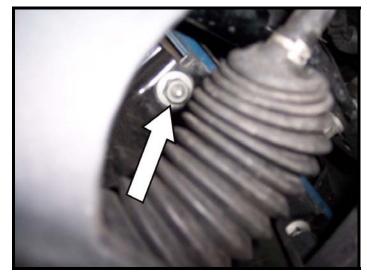
#### 3. Lower the Subframe

Lower the subframe by loosening the upper mounting bolts that are located by the control arms. You will need to use an extension and a universal joint to undo these nuts. These nuts do not need to be fully removed, however for safety purposes, only do one side at a time and place a jack underneath the rear subframe mount so that it can be lowered and raised with greater ease. Lower until the subframe connector mounting bracket can easily fit into the gap





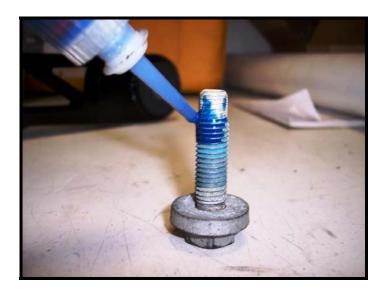




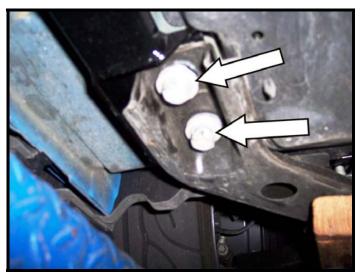


#### 4. Install Subframe Connector

Install the sub frame connector by first mounting the parking brake line bracket and stock bolt loosely and then the two (2) rear subframe mount bolts. For all the bolts, apply thread lock. Tighten those fully down the two (2) subframe bolts first and then tighten the parking brake cable bracket. Then fully remove the front upper subframe bolts to apply thread lock on to them and fully tighten. Again do this one side at a time.

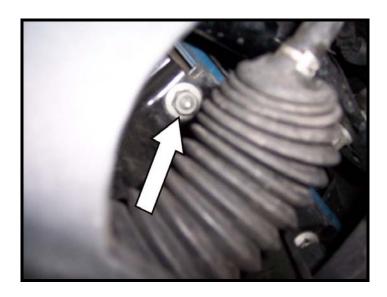












#### 5. Trim the Under Panel

Trim the under panel by placing it along the mounting stud and hole and then marking it where it would interfere with the subframe connector. For earlier models where this panel was made from metal, use something like a cutoff wheel or a chop saw for trimming.

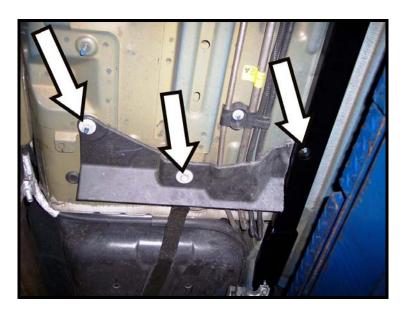






#### 6. Attach Under Panel

Attach the under panel using the original bolt and nut. Also tight the middle two sections of the subframe connector using the supplied 8mm nylock nut and washer and the 10mm bolt washer. Apply thread lock to all of the bolts.



#### 7. Repeat on Other Side

Repeat installation on the other side

#### 8. Double Check

Double check all of the hardware and you are finished.











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THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE FULLEST EXTENT PERMITTED



BY LAW. THIS WARRANTY DOES NOT COVER CONSEQUENTIAL DAMAGES, LOSS OF TIME OR REVENUES, INCONVENIENCE, LOSS OF USE OF THE VEHICLE, DAMAGE TO THE VEHICLE OR COMPONENTS OF THE VEHICLE, ANY OTHER TYPE OF CONSEQUENTIAL DAMAGES, OR OTHER INCIDENTAL OR INDIRECT DAMAGES. HOTCHKIS' MAXIMUM LIABILITY UNDER THIS WARRANTY SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages and in such states the above limitations or exclusions may not apply. This limited warranty gives the purchaser specific legal rights and the purchaser may have other rights that may vary from state to state.

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