

# ***BMW E46 3 SERIES SPORT SWAY BAR SET # 22825***

Thank you for your purchase from our new line of BMW E46 parts.  
Please call us at (877) 4NO - ROLL if you have any questions  
regarding the service or installation of your Hotchkis products.

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Tools required:

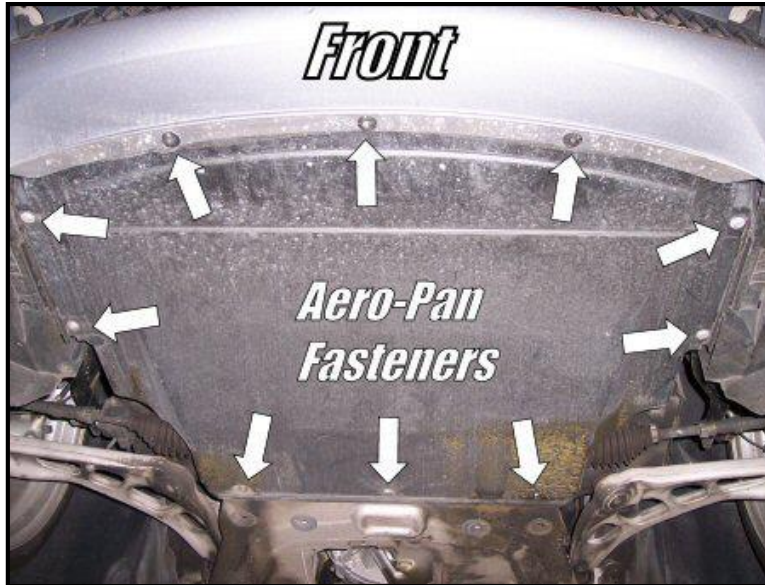
- Hydraulic jack, jack stands, or 4-post lift (shown) torque wrench
- The following sockets or wrenches: 12mm, 13mm, 14mm, 16mm, 17mm,
- The following Allen wrenches: 6mm

## ***INSTALLATION OF HOTCHKIS FRONT SWAY BAR***

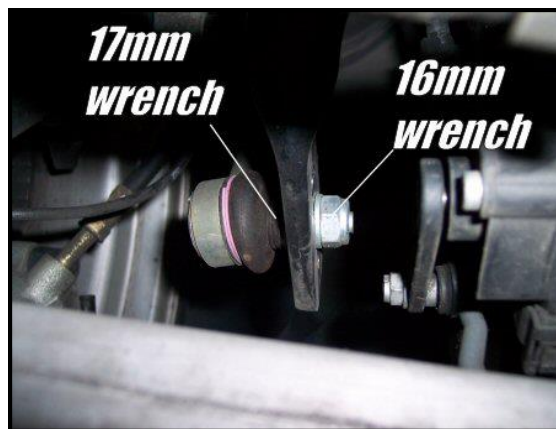
- 1) Drive the front of the vehicle onto floor ramps and securely block the rear wheels of the vehicle. If ramps are not available, use a jack to lift up the front of the vehicle and use jack stands to support it. Do not remove the front wheels during installation for safety.



- 2) Once the vehicle is raised, use a Phillips screwdriver and remove the aero-pan fasteners. Let the pan hang from the front in order to expose the stock front sway bar.



- 3) Take a moment and observe the stock front bar and the way in which it is mounted.
- 4) Remove the lower end link nuts using a 16mm wrench and a 17mm wrench for the wrench flat on the end link itself. Now remove the four bushing bracket nuts and the bar will be free. Save the end link and bushing bracket nuts.



- 5) Apply grease along the inside surface of your polyurethane bushings and attach them to the Hotchkis bar in the approximate mounting locations. Slip the new brackets over the bushings.



- 6) Lift the bar up to the vehicle. The two smaller H-Sport Stickers at the bar's end's should be right-side-up. As you lift the bar to the mounting points, you must place one spacer plate per side between the bushing and the mounting point. This relocates the bushing out of the stock bushing pocket.



- 7) Re-install the bracket nuts and tighten. The front uses the larger of the 2 brackets we provide. Then re-install the end link ends and nuts on one of the three available adjustment holes. We suggest the softer adjustment or the holes at the bar's ends.



- 8) Double-check all hardware once again to make sure all is tight.
- 9) Re-install the aero pan.



# TERMS & CONDITIONS

All information contained herein is subject to change without notice. BUYER'S ACCEPTANCE OF DELIVERY OF THE PRODUCT CONSTITUTES BUYER'S ACCEPTANCE OF THE TERMS HEREIN. ANY ADDITIONAL OR DIFFERENT TERMS PROPOSED BY THE BUYER ARE HEREBY REJECTED IN THEIR ENTIRETY UNLESS EXPRESSLY ASSENTED TO IN WRITING BY SELLER'S AUTHORIZED AGENT.

## TERMS

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All Hotchkis Performance Inc.'s shipments are F.O.B. our factory. Title passes from Hotchkis Performance Inc. to the purchaser at the time of shipment. Carton shortages and damages must be claimed against the carrier at the time of delivery. To expedite processing of claims against the carriers, the customer must note damages on the bill of lading at the time of the delivery, and promptly request and inspection by the carrier or its claims agent. If a shortage is found within the shipment it must be reported to Hotchkis Performance Inc. in writing within five (5) business days of receipt of shipment. Claims should refer to the order number, invoice number, date of invoice, date of shipment, part number, description and carton count.

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**In order to be eligible for service under this warranty, you must return the defective part to Hotchkis Performance Inc. together with R.M.A number issued from Hotchkis Performance Inc. and a copy of your receipt showing purchase within past 3 years.** Tag each item with the part number and the specific explanation of defect. We will inspect the part and determine: a) if it is eligible for repair or replacement; and, b) if so, whether to repair or replace it. All returns must be shipped **prepaid** to:

Hotchkis Performance Inc.  
RMA # \_\_\_\_\_  
118 Infield Court  
Moorestville, NC 28117

Hotchkis Performance Inc. will return all products covered under warranty to you by ground freight at Hotchkis Performance Inc.'s expense. Any expedited freight is the responsibility of the customer.

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