



22419 FRONT AND REAR SPORT STABILIZER BAR SET

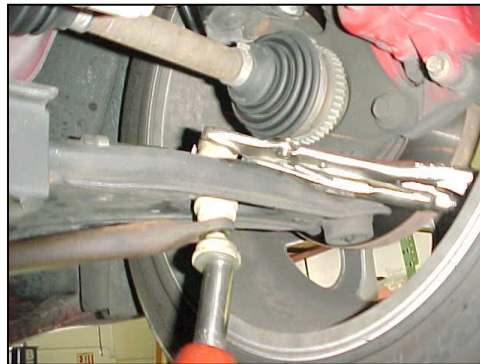
2003-2005 Neon SRT-4

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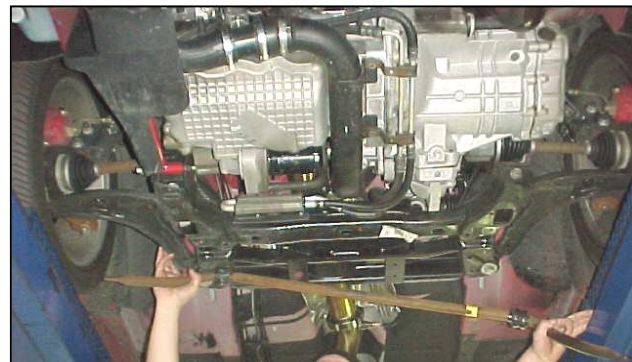
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Installation of the Front Sway Bar

1. Please look at the original front antiroll bar and note the orientation of the front bar. You will want to install the new Hotchkis bar in the same manner.
2. Remove the end links using a 14mm socket and a pair of vice grips to hold the top.



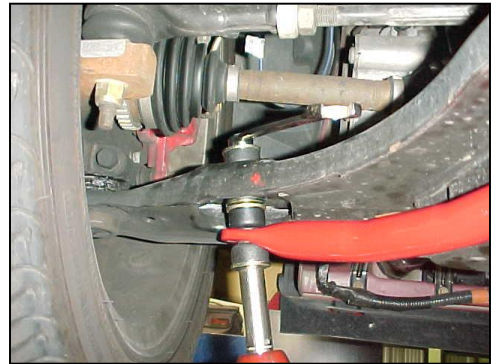
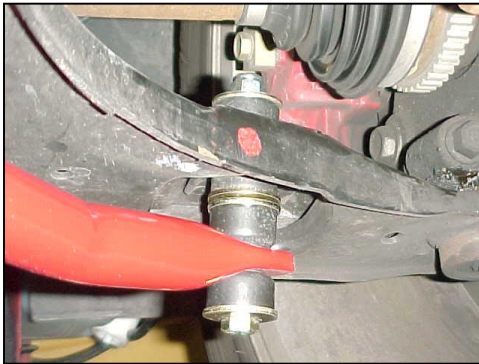
3. Now remove the sway bar mounts but keep the brackets near by because you will use them again. The remove the bar.



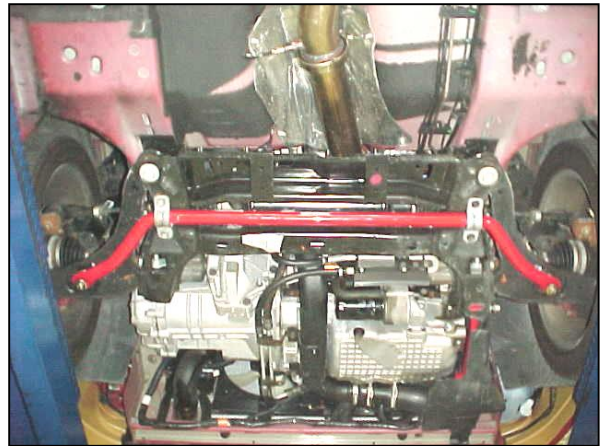
4. Now you're ready to grease the new bushing with the provided grease. Then place the bushing over the bar. Now start the bolts for the mounts into the frame.



5. Now install the new end links and tighten using a 14mm socket and wrench. Lube all of the end link bushings with the provided grease.



6. Now tighten up the sway bar mounts. Double check that everything is tight and now you're ready for the rear.



Installation of the Rear Sway Bar

1. Please look at the original rear antiroll bar and note the orientation of the rear bar. You will want to install the new Hotchkis bar in the same manner.
2. Remove your end links with a 14mm socket and wrench.



3. Now remove the sway bar mounts from the frame and completely remove the bar.



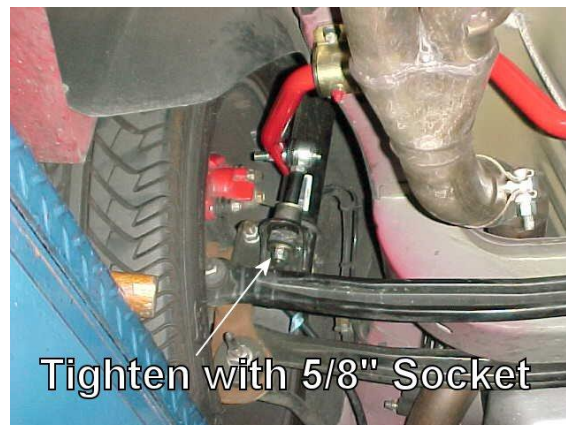
- 4.) Now you're ready to grease the new bushing with the provided grease. Then place the bushing over the bar followed by the bracket.



- 5.) Go ahead and start but don't tighten the sway bar frame mounts.



- 6.) Now its time for the Hotchkis end link installation. See pictures below. Make sure to place the appropriate 7/16AN washer before each nut. It's a good idea to lube the end link bushings with the provided grease. Note: for street-use, use the hole closest to the end of the bar



- 7.) Now you can tighten the sway bar frame mounts. Then tighten up the jam nut on the end link.



- 8.) Rear sway bar installation is complete. Double check that everything is tight and enjoy!

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	Hotchkis P/N	Item Description	Quantity
1	2282020 1	Front Bar	1
2	2292020 1	Rear Bar	1
3	2181020 1	Front Bushing	2
4	19-420 -b1	End Link Set Short	1
5	15 12.39 .39	First Gen Bracket	2
6	5339G	5/16 Sway Bar Bushing	2
7	25410 20 1	End Link Body	2
8	4802G	End Link Bushing	4
9	25490 001	Male Ball Joint	2
10	7/16 HD W ASH	7/16" Washer Plated	4
11	7/16 NYLOCK	7/16"-20 Nylock Nut	4
12	7/16-20 JAM	7/16"-20 Jam Nut	2
13	7/16AN	7/16 AN Washer	2
14	9 .1110 8	Grease Pack	2
15	HPB C5	Box	1
16	HBS6	Spacer	1

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Hotchkis Performance Inc.
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118 Infield Court
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